

Product information N50-250

N50 profile widths	250 mm, 333 mm, 429 mm, 529 mm and 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

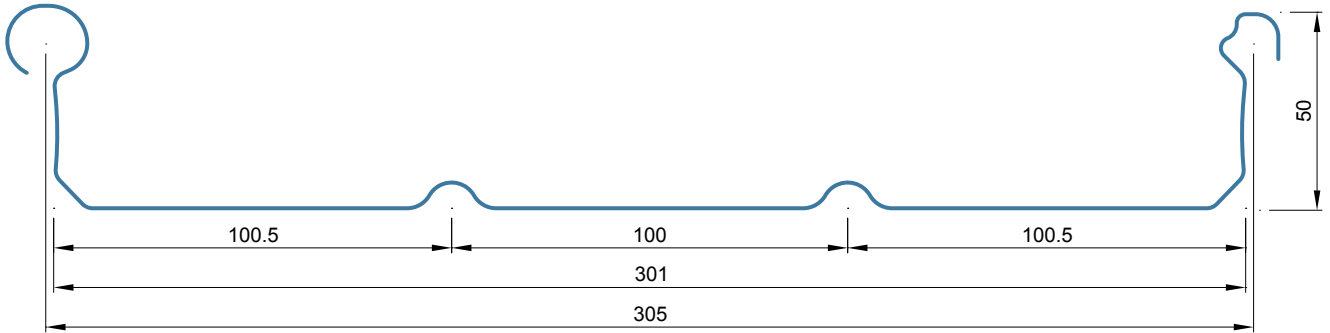
SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

Title
 Product Specification Sheet

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Type
 Standing seam profile N50-250

17/01/2019



Product information N50-305

N50 profile widths	305 mm, 333 mm, 429 mm, 529 mm and 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

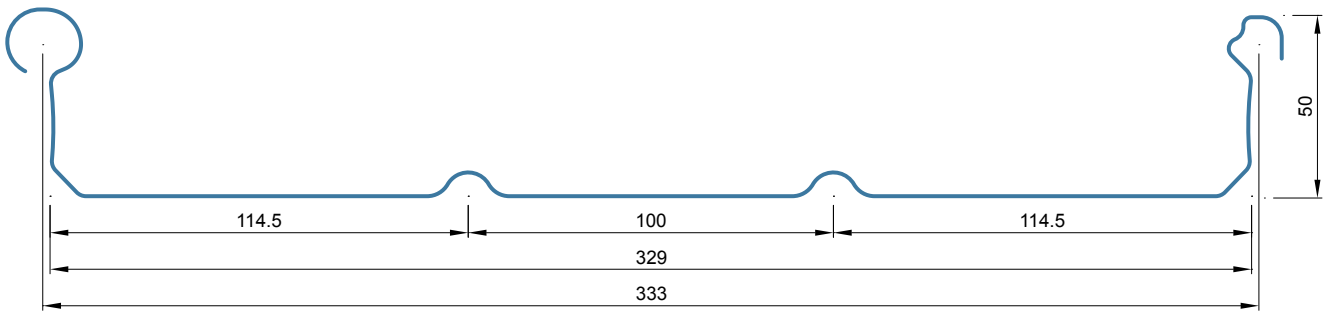
SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

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Type
 Standing seam profile N50-305

17/01/2019



Product information N50-333

N50 profile widths	333 mm, 429 mm, 529 mm and 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

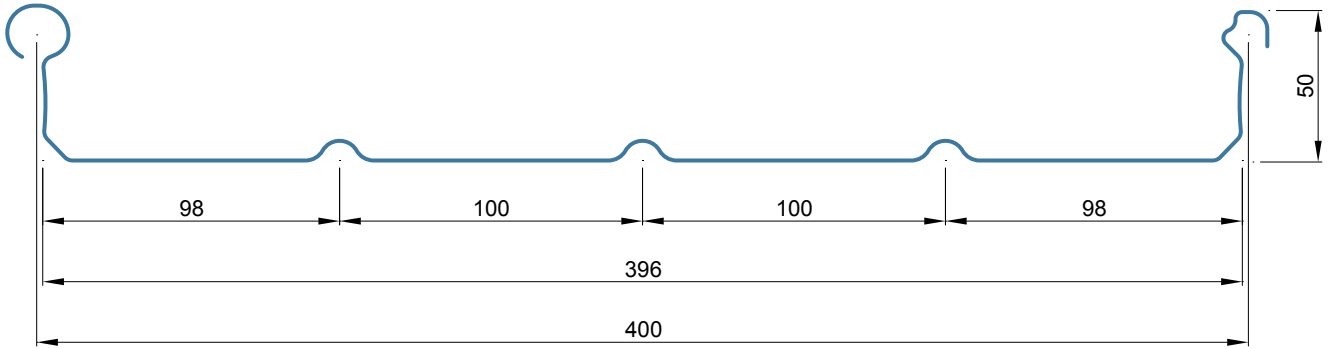
SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

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Type
 Standing seam profile N50-333

17/01/2019



Product information N50-400

N50 profile widths	333 mm, 400 mm, 429 mm, 529 mm and 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

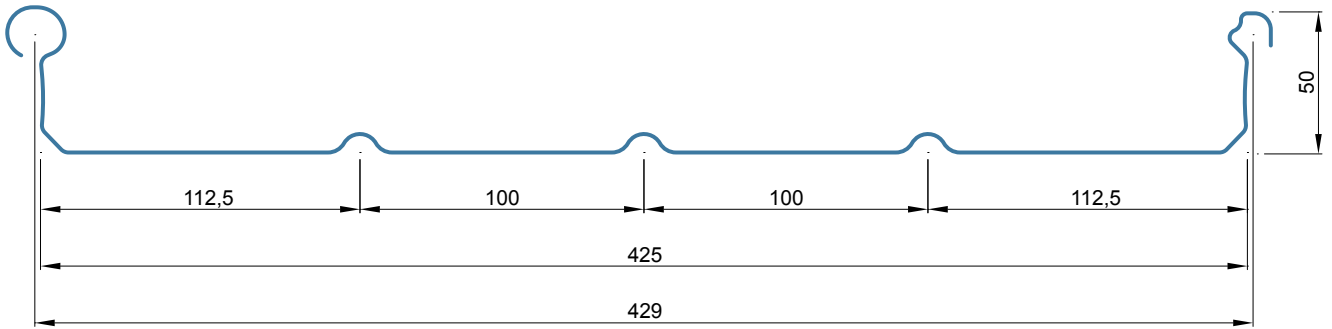
SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

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Type
 Standing seam profile N50-400

17/01/2019



Product information N50-429

N50 profile widths	333 mm, 429 mm, 529 mm, 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

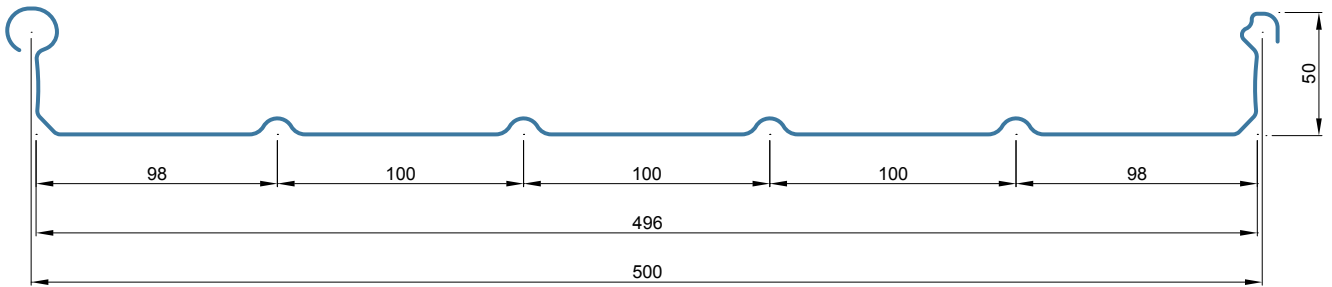
SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

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Type
 Standing seam profile N50-429

17/01/2019



Product information N50-500

N50 profile widths	333 mm, 429 mm, 500 mm, 529 mm and 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

Title

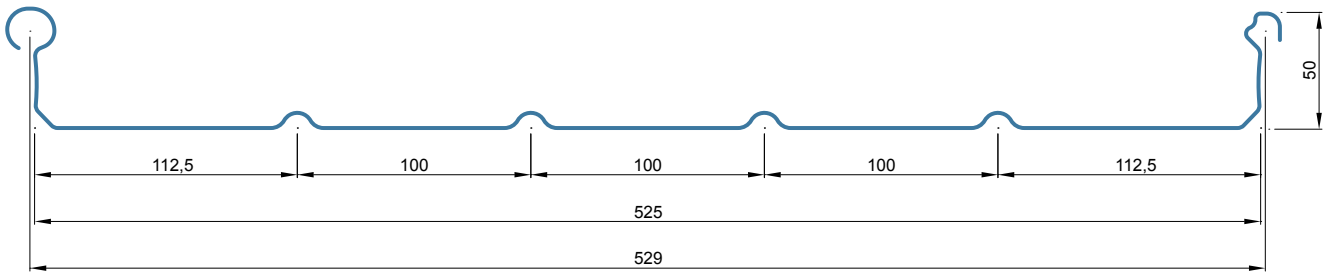
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Type

Standing seam profile N50-500

17/01/2019



Product information N50-529

N50 profile widths	333 mm, 429 mm, 529 mm and 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

Title

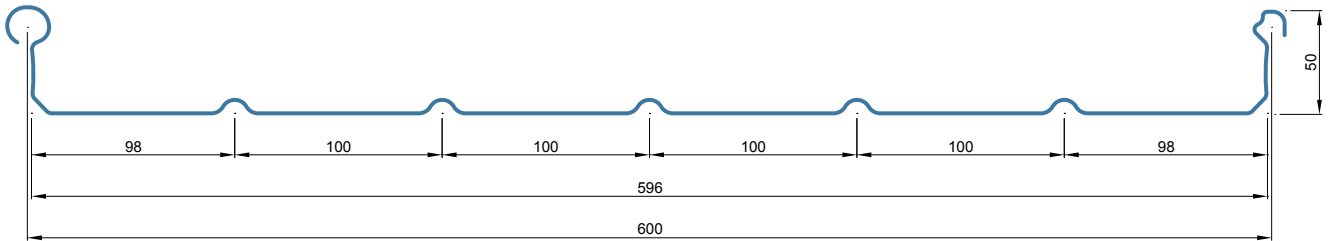
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Type

Standing seam profile N50-529

17/01/2019



Product information N50-600

N50 profile widths	333 mm, 429 mm, 529 mm and 600 mm				
N50 variable profiles	100 mm – 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, clad				
Hole patterns	Rv 3,00 – 5,00	Rv 3,50 – 5,00	Rv 5,00 – 8,00		
Materials	Aluminium				
Material thickness	1,0 – 1,2				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production > 100 m				

SILENT AC Fleece	Possible on undersides of all profiles
Water trap	On all profiles
Minimum roof inclination	<p>Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded 2.90° (5.00%) splice- and penetration sealed</p> <p>Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed</p> <p>Alu-zinc 1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed</p> <p>There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.</p>

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Type
 Standing seam profile N50-600

17/01/2019